

## JRA3 Institute of Physics ASCR Prague

# ECAL, VFCAL (V. Vrba) HCAL (J. Cvach) Exchange in NA2 (travels 8.5 k€)



## Tasks in EUDET & budget w/o overheads

- Si sensor development for ECAL, VFCAL
- Monitoring system for HCAL
- Consumables 81.7 k€
  - Si sensor development + production (34.6 k€)
  - VME test stand (20 k€), calibration electronics (22.2 k€)
  - computing (4.9 k€)
- □ Personnel 13 k€ for PhD students
- □ Travels 4 k€
- Contribution from the Institute
  - Permanent staff 67 ppm
  - Travels (6.7 k€)

## Si wafers from Prague

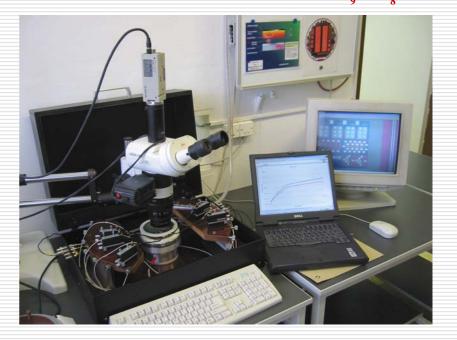
(G. Geyckin, ECFA workshop, Vienna, November 2005)

Wafers are of excellent quality.

Very low leakage currents before gluing

 Gluing procedure attacks passivation.

> Leakage currents increase by orders of magnitude after gluing, breakdown voltage drops



Problem was not solved by chemical surface treatment or different gluing protocols (time, temperature). Under investigation!

## Si wafers from Prague – cont.

10 newly processed wafers (ON semiconductors, Rožnov)

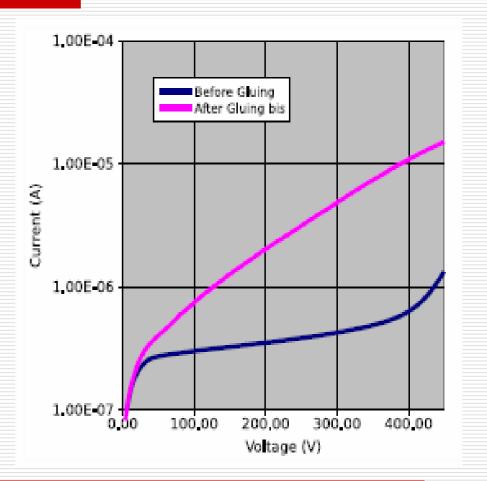
#### before gluing:

- Iow leakage current
- stable breakdown voltage

#### after gluing:

- leakage current ×10
- but breakdown voltage stable

Recently, manufacturer tries to minimize damages from assembly and delivers sensors for prototypes.

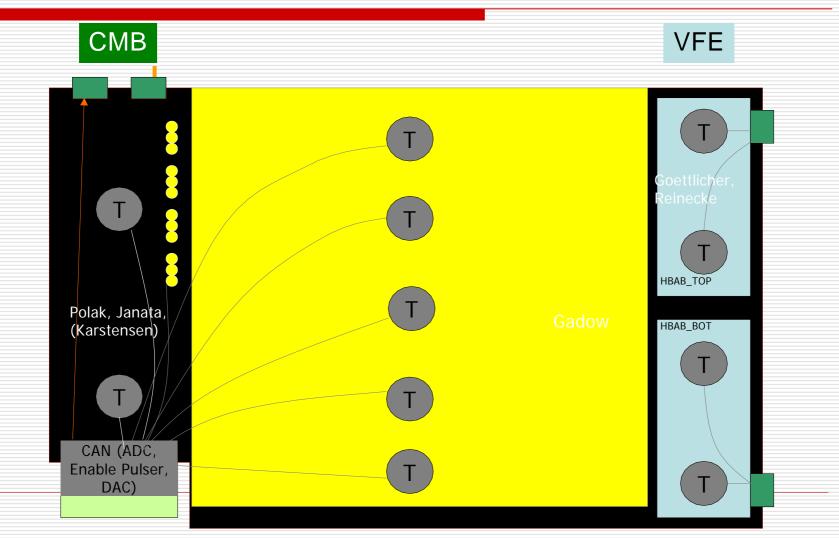


HCAL - Calibration + Monitoring Board system (I. Polák in Vienna)

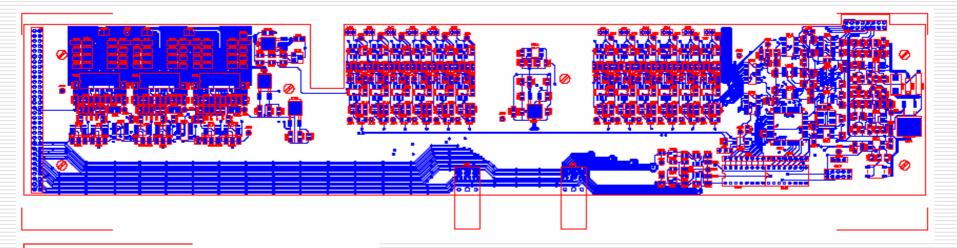
CMB is provides

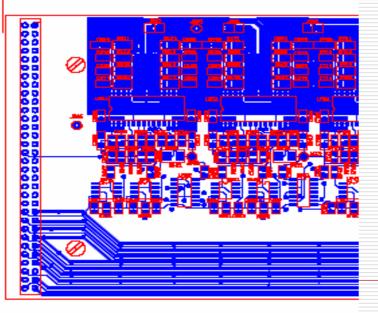
- calibrated UV flashes to the scintillator tiles
- optical feedback via PIN photodiode
- sensing of temperature at scintillator planes and CMB
- connection via CANbus to the detector Slow Control
- setting enable, amplitude, pulse width of each LED
- monitoring of temperature, voltages, ...

## HCAL plane



## Lower part of CMB – PCB

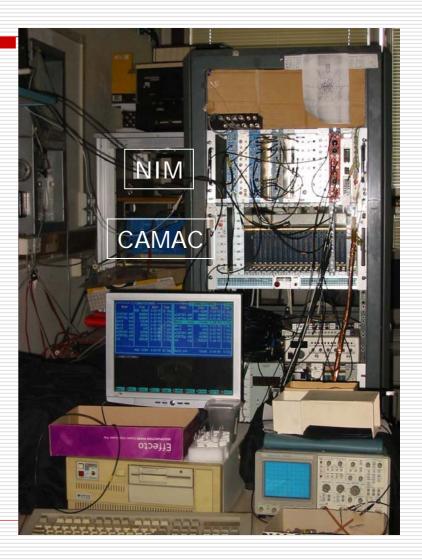




- LED driver motive zoomed
- 4-layer board 1.6mm thick
- size 480 x 80 mm

## Test stand

- The stand in the scintillator lab is a combination of CAMAC and NIM modules
- Equipment is 8-20 years old
- We applied in institute to finance in the next year
  - 10 VME modules + crate
  - A scope TDS 3054B
- □ The stand will be depreciated in 3 years by amount of 20 k€ from EUDET



### What we intend to do in EUDET (2)

- ECAL to solve technical problems with assembly and deliver sensors for prototypes
- VFCAL using the solutions with sensors for ECAL deliver Si sensors for prototype:
  - 1 tower = 20 wafers
- HCAL calibration electronics
  - 2006: 40 (double)boards
  - Later: new prototype version for simplified light distribution over the plane
  - We expect new prototypes being developed every 2<sup>nd</sup> year and produced the following year

## **Resources EUDET & others**

- Main contribution from EUDET - consumables
- Upper table our spending profile for consumables in EUDET

year	HCAL	ECAL	VFCAL	
2006	12 k€	6 k€	2 k€	
2007	12	6	5	
2008	14	7	5	
2009	6,55	1,9	4,15	
2010	0	0	0	

- Lower table funding needs given to WWS panel of LC -R&D program on HCAL
- Similar table will be done also for ECAL, VFCAL
- EUDET funding is important but minor source of total needs

year	Equipm	Travels	FTE	HC
2006	35 k€	25 k€	2,5	AL
2007	25	35	3,0	otal
2008	35	25	3,0	- <
2009	20	35	3,0	WW
2010	30	30	3,0	S